

	79	80	81	82	83
	21	22	23	24	25
()	29,900,981	32,404,247	30,324,611	29,707,507	29,962,648
()	409,173	697,579	233,219	360,631	479,105
()	222,035	406,922	136,781	172,815	263,118
()					
()	883,000	883,000	883,000	883,000	883,000
()	6,000,000	6,000,000	6,000,000	6,000,000	6,000,000
()	4,169,968	4,529,221	4,550,406	4,661,084	4,919,707
()	16,404,117	16,020,222	15,402,078	15,973,753	18,758,248
()	695.54	755.70	759.28	777.90	821.07
() ()	12.00 (6.00)	15.00 (7.00)	14.00 (7.00)	15.00 (8.00)	14.00 (7.00)
()	37.03	67.88	22.82	28.83	43.91
()					
()	25.4	28.3	29.5	29.2	26.2
()	5.3	9.4	3.0	3.8	5.5
()	9.7	6.0	14.9	12.7	10.7
()	32.4	22.1	61.3	52.0	31.9
()	477,497	444,485	249,337	3,552	3,006,195
()	39,089	21,596	163,795	52,177	374,315
()	346,156	428,062	522,838	597,492	2,378,668
()	1,029,428	1,023,128	907,108	1,447,791	1,204,886
() ()	510 (130)	519 (128)	515 (125)	496 (120)	490 (95)

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good manufacturing practice

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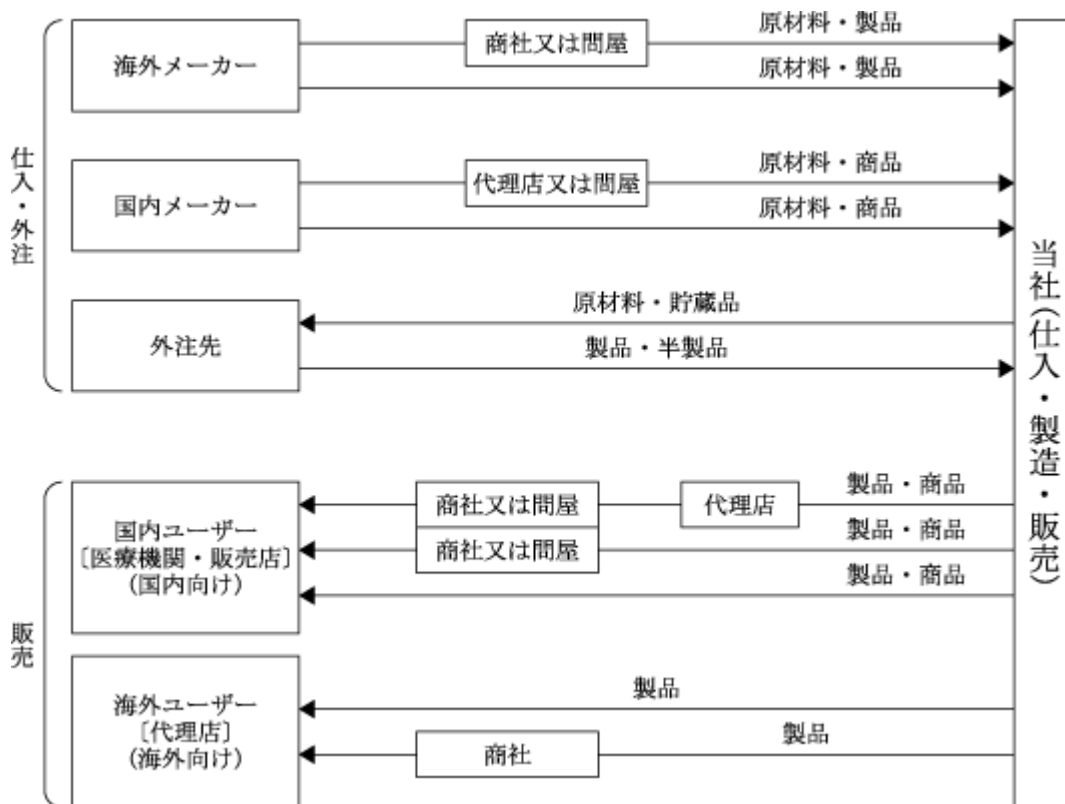
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490 (95)	37.0	13.9	5,067,081
			437 (90)
			5 (-)
			48 (5)
			490 (95)

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24 12

	29,962,648		0 9					5,381,088
1.2								432,638
2.5								
								143,621
71.4								
	81,017	22.0						
				92,823	2.9			
	479,105	32.9			263,118	52.3		

FURERUM

29,188,706 1.7

773,941 22.7

1, 204, 886	1, 447, 791		242, 905
	3, 006, 195	3, 552	
149, 458		467, 663	218, 069
161, 986			496, 677
196, 400	143, 621		2, 903, 081
	374, 315	52, 177	
79, 553	24, 551		516, 000
	2, 378, 668	597, 492	
	765, 000		2, 855, 846
1, 097, 272			

)
	9,179,532	99.0
	649,691	75.7
	9,829,224	97.0

	14,484,802	103.6

)
	29,188,706	101.7
	773,941	77.3
	29,962,648	100.9

	8,544,387	28.8	8,875,674	29.6

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FURERUMD

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ISO13485 2003

	21	22	23	24	25
	25.4	28.3	29.5	29.2	26.2
()	13.2	15.2	13.2	13.7	15.0
	10.3	10.3	16.0		
	5.6	5.3	3.4		

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			3,362	24,10	

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()								()	
					()				
()			223,104	11,051	394,400 (516)	24,510	1,925	654,992	111 (6)
()			94,829		121,057 (662)		663	216,579	35 (1)
()			169,413		158,804 (3,994)		1,205	329,423	9 (4)
()			4,674		1,850 (161)		217	6,741	12 (1)
()			42,186		124,508 (810)		280	166,975	12 (1)
()			62,672	0	321,915 (861)		785	385,374	44 (3)
()			503,927	71,550	376,519 (27,048)	19,885	7,648	979,530	157 (48)
()			287,991	19,418	495,866 (12,473)	9,529	6,473	819,278	7 (17)

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()			137,000			²⁵ 10	26	()
			65,000			²⁵ 10	26	()
			48,000			25	26	()

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	16,000,000
	16,000,000

	() (25 31)	() (25 27)		
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	6,000,000	6,000,000		

				()	()	()	()
15	19	1,000,000	6,000,000	238,000	883,000	237,000	1,192,597

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	25 31 100								
()		10	11	28	4	1	1,191	1,245	
()		9,787	739	9,913	66	1	39,486	59,992	800
()		16.3	1.3	16.5	0.1	0	65.8	100.0	
	8,181		81			81			

		25	31
			()
		600	10 00
		416	6 93
		296	4 93
		264	4 40
		249	4 15
		249	4 15
		196	3 26
		175	2 91
		170	2 84
		100	1 66
		100	1 66
		2 817	46 95

			25	31
		8 100		
		5 991, 100	59, 911	
		800		
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	8 181		8 181	

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24 11 12	41,942	7.00
25 26	41,942	7.00

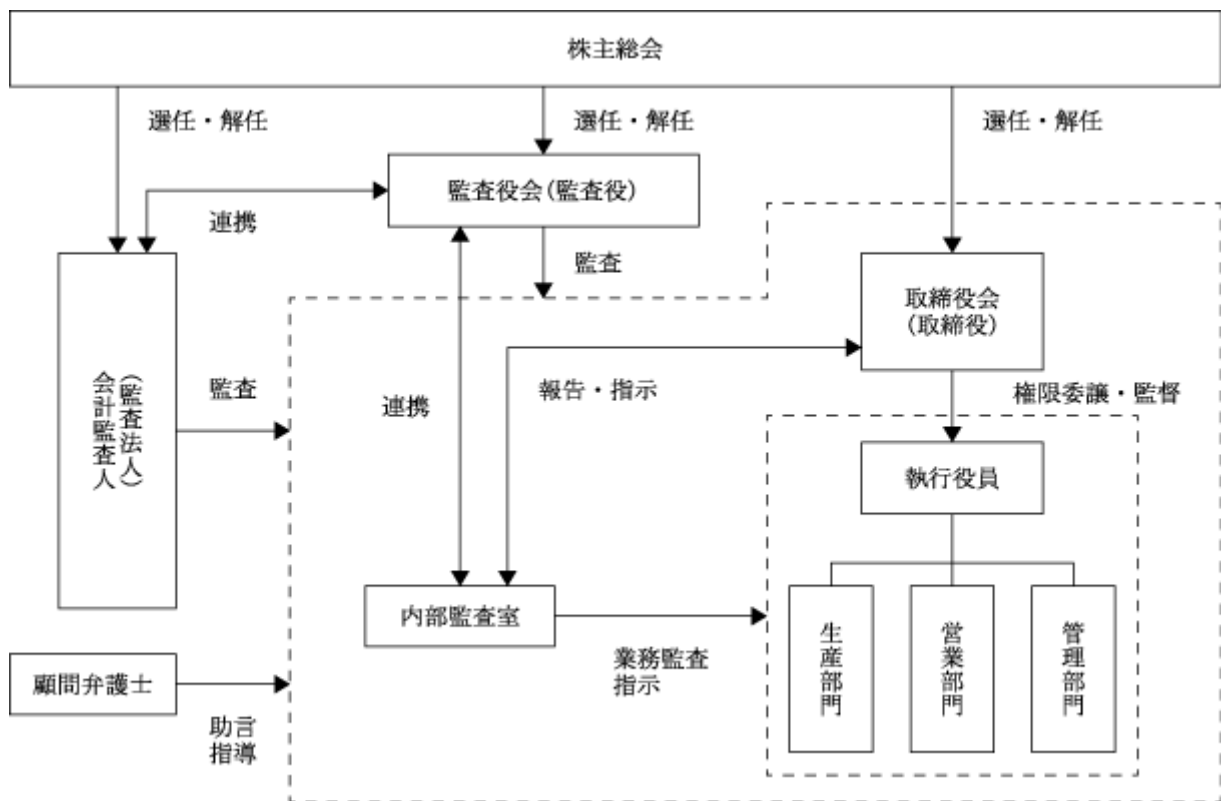
	79	80	81	82	83
	21	22	23	24	25
	460	685	458	378	597
	259	345	297	292	335

	24 10	11	12	25		
	365	370	407	436	510	597
	340	350	356	386	416	465

			40 26	10 10 12 12 13 14 15 18 19 20 22 23)3	296,000
			27 20	50 12 19 21 22 25	()3	19,800
			26	50 55 58 12 18 19 21	()3	16,000
			30 12 29	53 16 19 20 23	()3	12,500
			21 12	40 10 12 12 15 17 17 19 19 21 24 25)3	18,000

			39 11	63 12 13 15 20 22 (() 5	64,625
			29 18	53 12 20 24 24 (() 6	17,800
			22 15	53 13 13 18	() 6	
			31 12 22	52 14 25	() 4	
						444,725

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)		
()	196, 690	81, 036	
()	75, 000	67, 725	
()	11, 060	43, 521	
()	200, 920	27, 124	
()	50, 858	25, 988	
()	5, 832	17, 991	
()	15, 851	16, 993	
()	53, 508	16, 962	
()	12, 100	16, 032	
()	35, 567	15, 934	
()	1, 154	10, 693	
()	45	6, 928	
()	17, 242	6, 569	
()	54	6, 172	
()	5, 167	5, 622	
()	4, 400	5, 447	
()	6, 220	4, 198	
()	3, 307	2, 331	
()	10, 000	1, 460	
()	11, 550	1, 328	

)		
()	196,690	109,753	
()	76,854	86,922	
()	11,060	56,295	
	50,000	41,044	
()	5,832	40,065	
()	200,920	39,983	
()	53,763	33,763	
()	17,127	22,796	
()	12,100	18,984	
()	38,458	18,921	
()	55,528	17,602	
()	1,297	14,426	
()	26,306	12,232	
()	17,242	8,414	
()	6,514	7,915	
()	54	6,831	
()	4,400	6,252	
()	6,220	4,758	
()	10,000	4,610	
()	731	3,388	

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27,000		26,500	

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()

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	(24 31)	(25 31)
	1 2,471,079	1 1,736,724
	4 989,651	4 1,563,868
	4,426,374	4,387,076
	1,793,732	1,946,566
	328,445	354,565
	170,603	153,636
	35,723	27,991
	181,611	195,896
	606,503	3,509,584
	24,847	26,716
	1,826	1,781
	11,026,746	13,900,845
	1 4,138,286	1 4,150,101
	2,711,602	2,800,723
	1 1,426,683	1 1,349,378
	1 392,931	1 383,968
	330,301	332,931
	1 62,629	1 51,037
	1 1,455,808	1 1,453,848
	1,311,312	1,352,601
	1 144,496	1 101,246
	9,392	9,392
	8,064	8,618
	1,327	773
	1 283,043	1 286,665
	260,397	259,555
	1 22,646	1 27,110
	1 1,999,059	1 1,999,059
	288,904	270,472
	184,167	216,548
	104,737	53,924
		2,467
	3,761,580	3,584,997
	2,306	3,849
	9,252	9,676
	15,126	9,792
	23,618	27,783
	50,303	51,101

		()	
	(24 31)	(25 31)	
	425,058	565,243	
	424	434	
	150,000	150,000	
	40,575	2,333	
	8,264	11,331	
	173,827	126,984	
	114,503	127,607	
	100,000	100,000	
	179,460	157,854	
	56,991	20,485	
	1,135,123	1,221,303	
	4,947,007	4,857,403	
	15,973,753	18,758,248	
	⁴ 2,811,908	⁴ 2,812,147	
	¹ 1,821,022	¹ 1,970,242	
	¹ 1,371,000	¹ 2,136,000	
1	¹ 744,372	¹ 1,396,184	
	58,953	49,954	
	81,289	89,439	
	421,865	441,699	
	135,879	153,794	
	26,433	2,357	
	13,717	15,094	
	238,656	231,884	
	8,700	9,000	
	147,207	170,921	
	6,154	13,840	
	7,887,161	9,492,560	
	¹ 2,611,016	¹ 3,717,778	
	66,903	16,948	
	20,500	20,500	
	509,950	516,750	
	16,711	16,608	
	15,847	16,438	
	184,577	40,956	
	3,425,507	4,345,980	
	11,312,668	13,838,541	

	(24 31)	(25 31)
	883,000	883,000
	1,192,597	1,192,597
	1,192,597	1,192,597
	86,100	86,100
	5,000	5,000
	1,000,000	1,000,000
	1,397,612	1,576,845
	2,488,712	2,667,945
	3,666	3,666
	4,560,643	4,739,876
	100,441	179,830
	100,441	179,830
	4,661,084	4,919,707
	15,973,753	18,758,248

	(23 24 31)	(24 25 31)
	13,513,645	13,402,642
	16,193,861	16,560,006
	29,707,507	29,962,648
	1,099,414	1,251,646
	³ 10,134,550	9,829,224
	11,233,965	11,080,870
	¹ 7,659	¹ 11,914
	⁶ 1,251,646	⁶ 1,264,936
	9,974,659	9,804,019
	549,523	542,086
	13,987,045	14,484,802
	14,536,569	15,026,888
	¹ 339	¹ 356
	⁶ 542,086	⁶ 681,629
	13,994,142	14,344,902
	23,968,802	24,148,922
	5,738,704	5,813,726
	² ³ 5,316,794	² ³ 5,381,088
	421,910	432,638
	3,951	3,737
	10,800	12,368
	83,793	143,621
	37,487	37,600
	6,947	3,389
	1,066	1,058
	8,631	25,744
	152,679	227,519
	55,885	71,497
	47,921	9,520
	95,581	92,823
	14,570	7,210
	213,958	181,052
	360,631	479,105

	(23 24 31)	(24 25 31)
		4 57
	13,068	
	44	
	13,112	57
	5 2,017	5 3,629
	3,175	1,300
		6,569
	5,193	11,499
	368,550	467,663
	157,897	215,450
	37,837	10,905
	195,735	204,544
	172,815	263,118

		(23 24 31)		(24 25 31)	
		()	()	()	()
		8,481,266	83.4	8,158,692	82.8
		910,919	9.0	877,446	8.9
		778,768	7.6	819,205	8.3
		10,170,953	100.0	9,855,344	100.0
		292,042		328,445	
		10,462,996		10,183,790	
		328,445		354,565	
		10,134,550		9,829,224	

	463,893	507,832
	122,623	116,481

	(23 24 31)	(24 25 31)
	883,000	883,000
	883,000	883,000
	1,192,597	1,192,597
	1,192,597	1,192,597
	1,192,597	1,192,597
	1,192,597	1,192,597
	86,100	86,100
	86,100	86,100
	5,000	5,000
	5,000	5,000
	1,000,000	1,000,000
	1,000,000	1,000,000
	1,314,684	1,397,612
	89,887	83,885
	172,815	263,118
	82,927	179,233
	1,397,612	1,576,845
	2,405,784	2,488,712
	89,887	83,885
	172,815	263,118
	82,927	179,233
	2,488,712	2,667,945

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	(23 24 31)	(24 25 31)
	3,282	3,666
	383	
	3,666	3,666
	4,478,098	4,560,643
	89,887	83,885
	172,815	263,118
	383	
	82,544	179,233
	4,560,643	4,739,876
	72,307	100,441
	28,133	79,389
	28,133	79,389
	100,441	179,830
	72,307	100,441
	28,133	79,389
	28,133	79,389
	100,441	179,830
	4,550,406	4,661,084
	89,887	83,885
	172,815	263,118
	383	
	28,133	79,389
	110,677	258,622
	4,661,084	4,919,707

()

	(23 24 31)	(24 25 31)
	368,550	467,663
	236,240	218,069
	52,996	6,799
	7,844	6,771
	8,700	300
	15,120	23,714
	1,158	36,551
	14,752	16,105
	55,885	71,497
	3,175	1,300
	2,017	3,629
	1,078	10,306
	83,793	143,621
	22,769	496,677
	175,687	161,986
	71,499	149,458
	748	1,376
	3,180	
	17,099	2,903,081
	57,442	76,958
	173,604	2,754,334
	15,632	16,156
	55,327	71,617
	137,461	196,400
	3,552	3,006,195
	602	24,551
		516,000
	9,847	18,630
	40,838	79,553
	11,532	775
	9,835	12,299
	6,675	8,740
	2,594	30,018
	19,377	19,944
	46,616	6,841
	4,288	7,754
	1,609	6,294
	52,177	374,315

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	(23 24 31)	(24 25 31)
	18,500	765,000
	2,676,165	2,855,846
	1,645,236	1,097,272
	300,000	
	61,810	58,953
	383	
	89,743	85,952
	597,492	2,378,668
	1,078	10,306
	540,683	242,905
	907,108	1,447,791
	1,447,791	1,204,886

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(24 31)	(25 31)
1,000	1,000
865,387	812,640
9,558	8,623
12,799	10,034
0	0
1,340,495	1,340,495
2,229,241	2,172,794

(24 31)	(25 31)
442,878	409,784
9,558	8,623
12,799	10,034
0	0
376,519	376,519
841,755	804,960

(24 31)	(25 31)
36	6
736,970	771,060
591,412	914,204
2,043,630	1,919,426
3,372,048	3,604,696

(24 31)	(25 31)
248,000	275,310
265,982	581,260
1,978,030	1,643,430
2,492,012	2,500,000

(24 31)	(25 31)
574,464	

(24 31)	(25 31)
15,193	7,094

(24 31)	(25 31)
5,884	6,273
9,309	821
(113,263)	(8,730)
15,193	7,094

(24 31)	(25 31)
21,596	173,459
298,206	302,996

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(23)	(24)
	24	31			25	31	
		7,999				12,271	

(23)	(24)
	24	31			25	31	
		1,436,093				1,379,967	
		310,938				292,174	
		173,025				169,043	
		8,700				9,000	
		229,074				224,863	
		1,458,285				1,685,905	
		296,505				200,363	
		113,617				101,588	

(23)	(24)
	24	31			25	31	
		69				70	
		31				30	

(23)	(24)
	24	31			25	31	
		66,376				57,235	

(23)	(24)
	24	31			25	31	
						57	

	(23		(24	
		24	31)		25	31)
					2,630	
					130	
		274			0	
		0			869	
		1,743				
		2,017			3,629	

	(23		(24	
		24	31)		25	31)
		6,300			3,696	

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23 24 31

		6,000,000		6,000,000
		6,981	1,200	8,181

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23 28		41,951	7.00	23 31	23 29
23 11		47,936	8.00	23 30	23 12

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			()		
24 27		41,942	7.00	24 31	24 28

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	6 000 000			6 000 000
	8 181			8 181

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24 27		41, 942	7.00	24 31	24 28
24 11 12		41, 942	7.00	24 30	24 12

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			()		
25 26		41, 942	7.00	25 31	25 27

()

	(23 24 31)	(24 25 31)
	2,471,079	1,736,724
	1,023,287	531,838
	1,447,791	1,204,886

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	(24 31)		
	22,540	17,218	5,321
	61,923	55,075	6,848
	68,330	57,116	11,213
	152,793	129,409	23,383

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	(25 31)		
	22,540	20,974	1,565
	4,382	3,895	486
	17,400	13,632	3,767
	44,322	38,502	5,819

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	(24 31)	(25 31)
	18,063	5,267
	8,260	1,477
	26,324	6,745

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	(23 24 31)	(24 25 31)
	58,421	17,865
	53,902	15,765
	1,216	357

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1	2,471,079	2,471,079	
2	989,651	989,651	
3	4,426,374	4,426,374	
4	606,503	606,503	
5	380,061	380,061	
6	100,000	89,675	10,324
	8,973,670	8,963,345	10,324
1	2,811,908	2,811,908	
2	1,821,022	1,821,022	
3	1,371,000	1,371,000	
4	3,162,782	3,080,392	82,389
	9,166,713	9,084,324	82,389
	(184,577)	(184,577)	

25 31

1	1,736,724	1,736,724	
2	1,563,868	1,563,868	
3	4,387,076	4,387,076	
4	3,509,584	3,509,584	
5	519,546	519,546	
6	100,000	95,909	4,090
	11,816,801	11,812,710	4,090
1	2,812,147	2,812,147	
2	1,970,242	1,970,242	
3	2,136,000	2,136,000	
4	4,865,510	4,838,742	26,767
	11,783,900	11,757,132	26,767
	(40,956)	(40,956)	

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	24 31	25 31
	44, 997	45, 697
	192, 606	248, 452

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(4)

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			10	10
	2,438,849			
	989,651			
	4,426,374			
	606,503			
				100,000
	8,461,378			100,000

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			10	10
	1,708,135			
	1,563,868			
	4,387,076			
	3,509,584			
				100,000
	11,168,665			100,000

24 31

	()	()	()	()	()	()
	1,371,000					
	744,372	880,180	1,130,230	212,000	196,000	

25 31

	()	()	()	()	()	()
	2,136,000					
	1,396,184	1,678,634	760,404	744,424	285,864	

()

24 31

	372,164	222,025	150,138
	372,164	222,025	150,138
	7,897	8,329	431
	7,897	8,329	431
	380,061	230,354	149,706

44,997

3,175

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25 31

	518,321	245,484	272,837
	518,321	245,484	272,837
	1,224	1,501	277
	1,224	1,501	277
	519,546	246,985	272,560

45,697

()

24 31

		940,234	511,979	184,577	184,577
		940,234	511,979	184,577	184,577

25 31

		480,770	141,054	40,956	40,956
		480,770	141,054	40,956	40,956

24 31

			1,347,352	1,174,710	

25 31

			1,174,710	753,400	

()

(10 16) 12(

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	(24 31)	(25 31)
	(23 31)	(24 31)
	63, 181, 919	58, 766, 571
	87, 849, 123	84, 994, 112
	24, 667, 203	26, 227, 540

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16, 269, 850

19, 759, 692

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	(24 31)	(25 31)
1	1, 513, 240	1, 741, 391
2	654, 251	726, 636
3 (1) (2)	858, 988	1, 014, 754
4	349, 037	498, 003
5 (3) (4)	509, 950	516, 750
6	509, 950	516, 750

	(23 24 31)	(24 25 31)
1	97, 428	97, 297
2	32, 114	30, 264
3	16, 612	16, 356
4	70, 445	55, 724
	183, 375	166, 929
5	118, 131	133, 406
	301, 507	300, 335

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(24 31)	(25 31)
11, 731	13, 204
91, 643	88, 116
56, 527	64, 950
21, 709	29, 625
181, 611	195, 896
7, 298	7, 298
191, 899	189, 867
7, 755	329
2, 769	2, 769
13, 097	13, 755
4, 739	5, 024
5, 949	5, 771
13, 437	19, 452
22, 168	23, 112
50, 948	94, 171
173, 827	126, 984
355, 439	322, 880
1, 683	1, 441
49, 265	92, 729
50, 948	94, 171
355, 439	322, 880

(24 31)	(25 31)
40.6	38.0
4.8	3.8
2.1	1.0
2.8	0.2
7.7	
0.7	0.7
53.1	43.7

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()

	28,706,879	1,000,627	29,707,507
	28,706,879	1,000,627	29,707,507
	389,845	32,065	421,910
	240,106	1,299	241,405

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	29,188,706	773,941	29,962,648
	29,188,706	773,941	29,962,648
	419,072	13,565	432,638
	221,526	1,125	222,652

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	(23 24 31)	(24 25 31)
	777.90	821.07
	28.83	43.91

	(23 24 31)	(24 25 31)
()	172,815	263,118
()		
()	172,815	263,118
()	5,992,222	5,991,819

	(24 31)	(25 31)
()	4,661,084	4,919,707
()		
()	4,661,084	4,919,707
()	5,991,819	5,991,819

()

)	
	()	196,690	109,753
	()	76,854	86,922
	()	11,060	56,295
	()	50,000	41,044
	()	5,832	40,065
	()	200,920	39,983
	()	53,763	33,763
	()	17,127	22,796
	()	12,100	18,984
	()	38,458	18,921
	()	55,528	17,602
	()	1,297	14,426
	()	26,306	12,232
	16	102,918	52,451
		848,857	565,243
		848,857	565,243

	()	()	()	()	()	()	()
	4 138 286	18 956	7 141	4 150 101	2 800 723	93 631	1 349 378
	392 931		8 962	383 968	332 931	11 234	51 037
	1 455 808	419	2 380	1 453 848	1 352 601	43 669	101 246
	9 392			9 392	8 618	553	773
	283 043	17 946	14 324	286 665	259 555	12 612	27 110
	1 999 059			1 999 059			1 999 059
	288 904		18 432	270 472	216 548	50 813	53 924
		2 467		2 467			2 467
	8 567 426	39 790	51 240	8 555 976	4 970 978	212 515	3 584 997
	3 626	2 016		5 642	1 793	473	3 849
	30 717	5 459		36 177	26 501	5 036	9 676
	26 665			26 665	16 872	5 333	9 792
	24 577	11 853	7 185	29 244	1 461	502	27 783
	85 586	19 329	7 185	97 730	46 628	11 345	51 101
	23 269	7 754	6 567	24 456	13 125	4 582	11 331

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	()	()	()	
	1,371,000	2,136,000	0.6	
	744,372	1,396,184	1.1	
	58,953	49,954		
	2,611,016	3,717,778	1.1	26 30
	66,903	16,948		26 30
				31 23
	4,852,244	7,316,865		

248,452

	1,678,634	760,404	744,424	285,864
	9,914	5,271	1,288	473

248,452

	()	()			
	58,818	4,750	37,267	4,034	22,266
	238,656	231,884	238,656		231,884
	8,700	9,000	8,700		9,000
	147,207	170,921	147,207		170,921

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)
	28, 589
	935, 293
	241, 003
	531, 838
	1, 708, 135
	1, 736, 724

)
()	113, 946
()	99, 889
()	97, 417
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()	61, 681
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	1, 563, 868

)
25	744, 296
25	426, 557
25	328, 994
25	58, 443
25	2, 994
25	2, 582
	1, 563, 868

)
()	1, 059, 832
()	239, 317
()	198, 687
()	157, 975
()	110, 382
	2, 620, 882
	4, 387, 076

(A)	(B)	(C)	(D)	$\frac{(C)}{(A) \cdot (B)} \times 100$	$\frac{(A) \cdot (D)}{(B) \cdot 365}$
4, 426, 374	31, 467, 161	31, 506, 459	4, 387, 076	87. 8	51. 1

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	680, 677
	952
	681, 629
	909, 556
	355, 380
	1, 264, 936
	1, 946, 566

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	332, 185
	22, 379
	354, 565

)
	29,370
	37,863
	67,233
	76,922
	9,480
	86,403
	153,636

)
()	2,899,045
()	234,709
()	92,233
()	67,908
()	42,290
	173,396
	3,509,584

)
()	194,885
()	168,676
()	134,398
()	124,818
()	123,020
	2,066,348
	2,812,147

)
25	1, 241, 446
25	735, 458
25	607, 125
25	224, 033
25	4, 083
	2, 812, 147

)
()	224, 576
()	199, 191
()	169, 683
	135, 247
()	60, 439
	1, 181, 106
	1, 970, 242

	()
()	536, 000
()	500, 000
()	300, 000
()	200, 000
()	200, 000
	400, 000
	2, 136, 000

	()
()	1, 224, 690
()	1, 203, 340
()	500, 000
()	488, 000
()	441, 200
()	405, 600
	851, 132
	5, 113, 962

()	7,466,235	14,968,378	23,067,668	29,962,648
()	103,726	234,764	509,009	467,663
()	58,207	134,431	300,489	263,118
()	9.71	22.43	50.14	43.91

()	9.71	12.72	27.71	6.23

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	URL http://www.kavanoto-sangyo.co.jp/

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